



Technical Tip #5: Gaging Threaded Holes

To confirm the accuracy of a tapped hole, always use a Go-No Go gage. Never use a fastener, like a screw or bolt.

Using a screw or bolt does not enable you to verify thread size. Instead it only indicates the bolt used will fit in that particular hole.

Go-No Go gages can indicate the thread produced is within the thread specification. A screw or bolt cannot provide this information.

Accurate gages help predict remaining tool life by indicating tightness or looseness of the gage in the part.