



INCH
METRIC

1. Kennametal Grooving Modular		3. Hand of Tool		<p>Square Shanks: The number indicates the toolholder cross section in 1/16-inch increments. Rectangular Shanks: The first digit indicates the number of eighth-inch increments of width and the second digit indicates the number of quarter-inch increments of height.</p>		
KGM	S	R				
2. Tool Style				4. Shank Dimensions	5. Blade Size	N = inch 6. Tool Units
S			E	16	50	N
M			25	25	M	50
				4. Shank Height	5. Shank Width	6. Tool Length
				<p>shank height in millimeters</p>	<p>shank width in millimeters</p>	7. Blade Size
				<p>over insert in a support blade with a 12,5 mm D dimension</p> <p>M = 150 mm P = 170 mm</p>		



TOP NOTCH
A4
A3
A2
GROOVING & CUT-OFF TOOLS