



Kennametal Carbide Drill & KSEM Blade Reconditioning Order Form

Toll Free: 1-800-932-3920

Ship To: **Kennametal Inc.**
Reconditioning Services
11245 Giordano Court
Huntley, Illinois 60142

Return to:

Customer Account Number	
P.O. Number	
Contact Name	
Contact Phone	
Contact Fax	
Contact Email	

Unrepairable Items:	Please Select One
Scrap Unrepairable Tools	
Return Unrepairable Tools	
Replace unregrindable with NEW tool(s).	

Return Shipping Method:	Please Select One
UPS Ground	
UPS NDA	
UPS Collect	Account.#
Other	

To prevent breakage, please ship tools in their original, or equivalent packages

Comments/Special Instructions: (Example: minimum OAL, corner radius, corner chamfer...)

Custom Drills and Added Features
Step Drills: Diameter Price plus \$10 per step per drill
Added Features: Corner radius, chip breaker, bevel, chamfer, RHTB, etc: \$10 Extra
Cut-off charge for severely damaged drills: \$10

Kennametal Use
HR:
Date received:

Drill Maximum Cutting Diameter			Solid Carbide Drills					
			Uncoated KF1 K10 K715	TiN Coated KC7015 KC7040 KC7515 CS3/CS5	TiAlN Coated KC7205 KC7210 KC7215 KC7315	Other Coated	Deep Hole Drills KC7425	Total # of Drills
inch	mm							
3/16 (.1875)	6,0	Qty						
		\$	\$13.04	\$15.58	\$15.58	\$20.77	\$49.37	\$10.00
3/8 (.375)	10,0	Qty						
		\$	\$16.88	\$20.77	\$20.77	\$25.96	\$59.13	\$10.00
7/16 (.4375)	12,0	Qty						
		\$	\$22.07	\$25.96	\$25.96	\$31.15	N/A	\$10.00
1/2 (.500)	14,0	Qty						
		\$	\$25.96	\$29.85	\$29.85	\$35.05	N/A	\$10.00
5/8 (.625)	16,0	Qty						
		\$	\$29.85	\$33.76	\$33.76	\$38.95	N/A	\$10.00
11/16 (.6875)	18,0	Qty						
		\$	\$35.05	\$40.24	\$40.24	\$45.43	N/A	\$10.00
1-1/8 (1.125)	26,0	Qty						
		\$	\$45.43	\$55.81	\$55.81	\$61.01	N/A	\$10.00
1-1/4 (1.250)	32,0	Qty						
		\$	\$49.33	\$62.31	\$62.31	\$67.50	N/A	\$10.00
TOTAL NUMBER OF DRILLS								

KSEM Insert Blade Maximum Cutting Diameter			KSEM		
			Tin Coated	TiAlN Coated	Extra Charge for Custom Features (see note at bottom of form)
inch	mm	Seat	Total # of Insert Blades		
.492 - .624	12,5 - 15,87	Qty			
		A,B,C	\$27.33	\$27.33	\$10.00
.625 - .786	15,88 - 19,99	Qty			
		1 to 2	\$31.06	\$31.06	\$10.00
.787 - 1.260	20,0 - 32,0	Qty			
		3 to 8	\$36.02	\$36.02	\$10.00
1.261 - 1.575	32,01 - 40,0	Qty			
		9 to 10	\$43.37	\$43.37	\$10.00
TOTAL NUMBER OF BLADES					

*Totals in quantity and dollar value may vary due to unregrindable tools received.