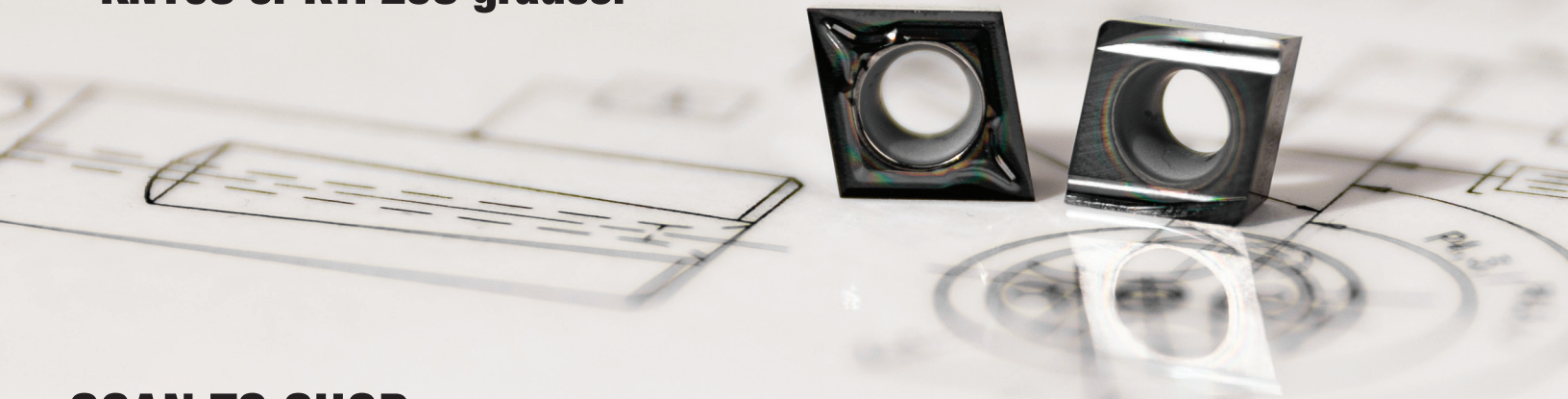


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Buy 10 of the same TopSwiss™ ISO turning inserts, get 5 additional TopSwiss inserts of the same grade FREE with promo code SWISS

**Choose from
KCM25S, KCP20S, KCS25S,
KN10S or KTP25S grades.**



**SCAN TO SHOP
ELIGIBLE ITEMS**



ISO NEGATIVE



ISO POSITIVE

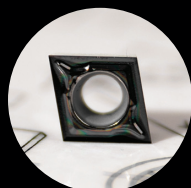
Promotion valid through September 30, 2025, in the US, Canada and Mexico. Promotion cannot be combined with other offers. No returns. Promotion is for TopSwiss ISO turning inserts only and excludes all other insert styles and grades. Kennametal reserves the right to revise or cancel this promotion at any time. All sales are final and cannot be returned and/or exchanged for credit. Contact Kennametal customer service directly to redeem this offer using promo code SWISS at usa.customerservice@kennametal.com or 1-800-446-7738.



Kennametal will donate a portion of each promotional sale to the American Precision Museum. The American Precision Museum's collections and programs explore industrial history in the context of innovation, creative problem-solving and the impact of precision manufacturing on American history and culture. **To learn more, visit americanprecision.org.**

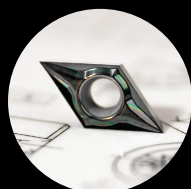
Discover TopSwiss ISO inserts and achieve the precision needed for small parts machining success. Benefit from superior chip evacuation and surface finish in low feed, high depth-of-cut applications with 4 carbide grades, 1 new cermet grade and 7 geometries.

When it comes to performance in Swiss-type machining, our advanced carbide and cermet grades are designed to deliver exceptional results.



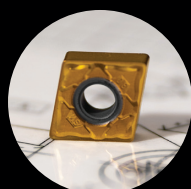
KCM25S PVD

- Multilayer coating (AlTiN + AlCrN) applied to cemented carbide is ideal for machining stainless steels
- Offers superior protection against heat generation and built-up edge
- Geometries available for fine finishing (FFS), light finishing (LFS) and larger depths of cut (PPS)
- Straight cutting edge (LFS) offers high strength and fracture resistance
- Highly polished (FFS) improves chip evacuation and provides superior surface quality



KCS25S PVD

- Enriched multilayer coating applied to cemented carbide is ideal for machining high-temp alloys
- Offers superior chipping and crater resistance
- Optimum coating and substrate for using controlled vibration (oscillation) turning cycles
- Geometries available for fine finishing (FFS), light finishing (LFS) and larger depths of cut (PPS)
- Sharp cutting edge (PPS) reduces material adhesion and provides superior surface finish



KTP25S PVD

- Multilayer coated cermet grade designed specifically for Swiss-type turning
- Ideal for machining steels and stainless steels with oil or water-soluble coolants
- Provides excellent fracture and thermal shock resistance
- Designed for best-in-class tool life at lower speeds and higher depths of cut
- Wiper geometries for high feed rates while maintaining excellent surface quality



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