Initial Set-Up

Apply graphite tape to clamp. Cut tape even with top surface of the boat.

First Heat-Up — 12 Minutes

Place piece of cut wire on center of boat surface. Used boats heat-up in 3 minutes.

Increase power to evaporation temperature of aluminum.

Adjust power to optimize puddle size and shape.

Operation

Pressure: min X 10⁻⁴ m bar.

After Metallizing

Wire brush clean or scrape boat surface.

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