Initial Set-Up

- Apply graphite tape to clamp. Cut tape even with top surface of the boat.
- Ensure boat is seated securely in clamps.
- Apply BN or graphite paint to top of clamp. Do not paint electrical contact surface.

First Heat-Up — 12 Minutes

- Place piece of cut wire on center of boat surface. Used boats heat-up in 3 minutes.
- Increase power to evaporation temperature of aluminum.
- Adjust power to optimize puddle size and shape.

Operation

- Pressure: min X 10⁻⁴ m bar.

After Metallizing

- Wire brush clean or scrape boat surface.

DISCLAIMER:
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