

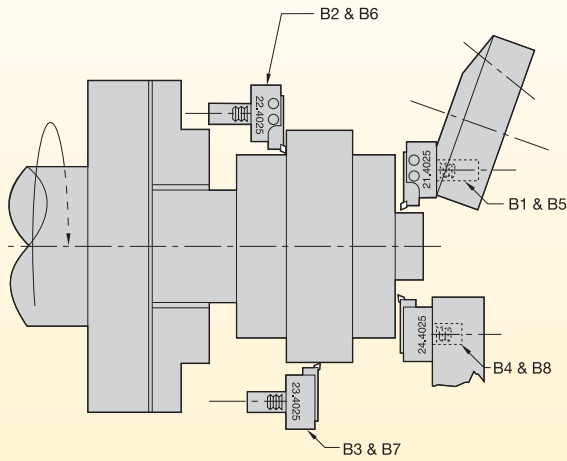


VDIツールホルダー

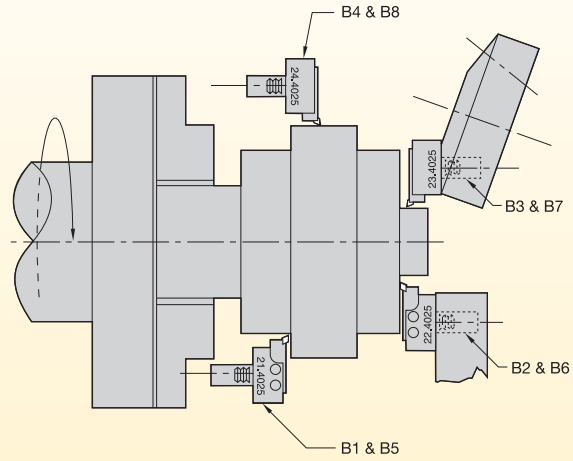
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工具選択の手引き

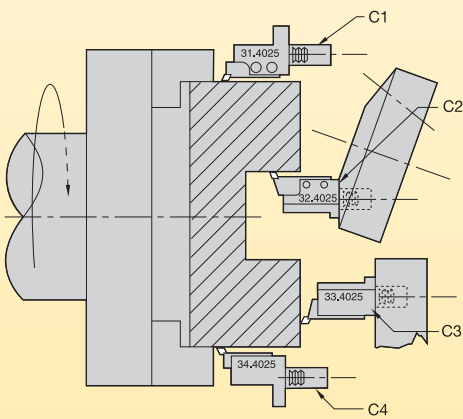
左勝手（時計回り）のスピンドル回転



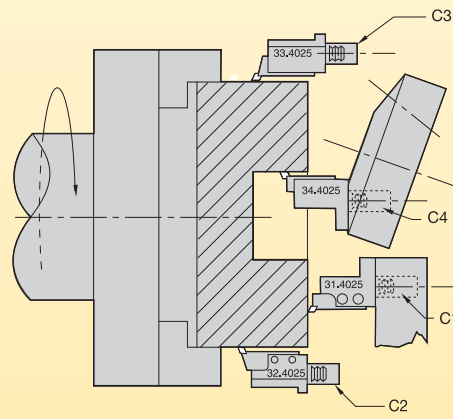
右勝手（反時計回り）のスピンドル回転



左勝手（時計回り）のスピンドル回転

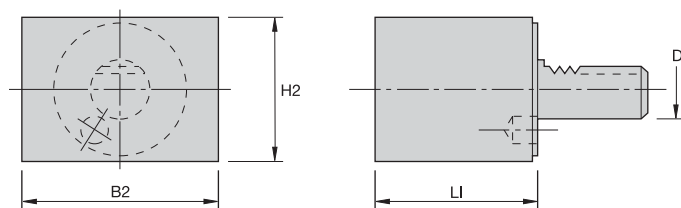


右勝手（反時計回り）のスピンドル回転



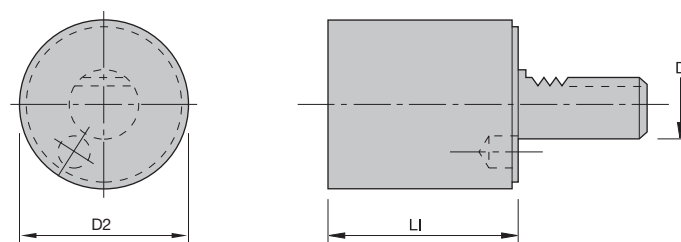
- C1 — 右勝手フォームC1
- C2 — 左勝手フォームC2
- C3 — 右勝手反転フォームC3
- C4 — 左勝手反転フォームC4
- B1 — 右勝手ショートフォームB1
- B2 — 左勝手ショートフォームB2

- B3 — 右勝手ショート反転フォームB3
- B4 — 左勝手ショート反転フォームB4
- B5 — 右勝手ロングフォームB5
- B6 — 左勝手ロングフォームB6
- B7 — 右勝手ロング反転フォームB7
- B8 — 左勝手ロング反転フォームB8



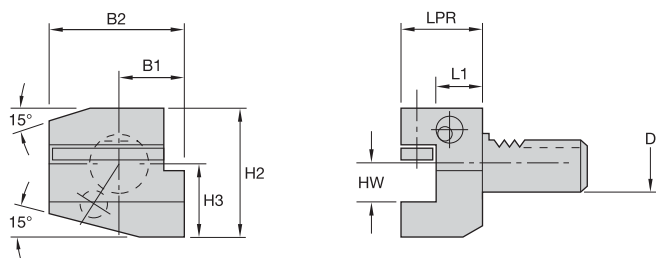
■ VDIフォームA1・角ブランク

型番	D	L1	B2	H2
VDIA1M2065	20.00	65.00	100.00	60.00
VDIA1M3085	30.00	85.00	130.00	76.00
VDIA1M40100	40.00	100.00	151.00	96.00
VDIA1M50125	50.00	125.00	160.00	120.00
VDIA1M60160	60.00	160.00	165.00	125.00



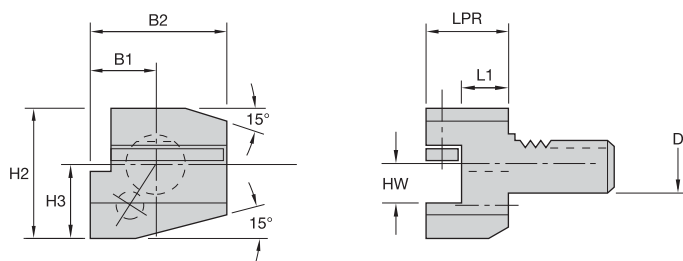
■ VDIフォームA2・丸ブランク

型番	D	D2	L1
VDIA2M2070	20.00	50.00	70.00
VDIA2M30100	30.00	68.00	100.00
VDIA2M30240	30.00	68.00	240.00
VDIA2M40120	40.00	83.00	120.00
VDIA2M40320	40.00	83.00	320.00
VDIA2M50135	50.00	98.00	135.00
VDIA2M50400	50.00	98.00	400.00
VDIA2M60150	60.00	123.00	150.00
VDIA2M60480	60.00	123.00	480.00



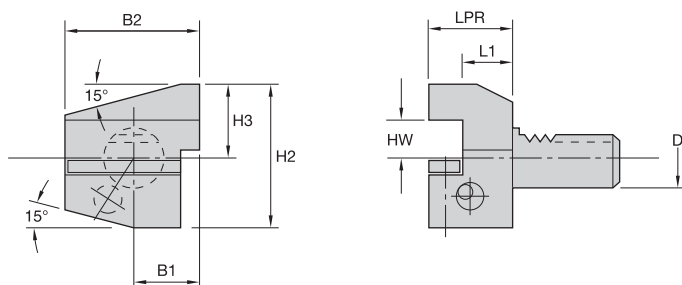
■ VDIフォームB1・右勝手ショート

型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB1M161224	16.00	42.00	23.00	12.00	42.00	22.00	13.00	24.00
VDIB1M161234	16.00	42.00	23.00	12.00	42.00	22.00	23.00	34.00
VDIB1M201630	20.00	55.00	30.00	16.00	55.00	30.00	16.00	30.00
VDIB1M201640	20.00	55.00	30.00	16.00	55.00	30.00	26.00	40.00
VDIB1M251630	25.00	55.00	30.00	16.00	55.00	30.00	16.00	30.00
VDIB1M302040	30.00	70.00	35.00	20.00	66.00	38.00	22.00	40.00
VDIB1M302060	30.00	70.00	35.00	20.00	66.00	38.00	42.00	60.00
VDIB1M402544	40.00	85.00	42.50	25.00	80.50	48.00	22.00	44.00
VDIB1M503255	50.00	100.00	50.00	32.00	95.00	60.00	30.00	55.00
VDIB1M603260	60.00	125.00	62.50	32.00	105.00	62.50	30.00	60.00

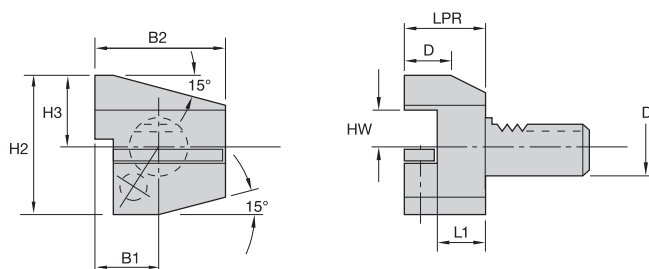


■ VDIフォームB2・左勝手ショート

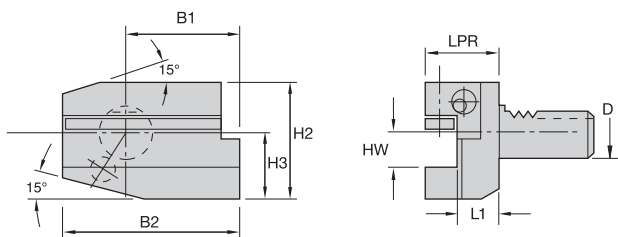
型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB2M161224	16.00	42.00	23.00	12.00	42.00	22.00	13.00	24.000
VDIB2M161234	16.00	42.00	23.00	12.00	42.00	22.00	23.00	34.000
VDIB2M201630	20.00	55.00	30.00	16.00	55.00	30.00	16.00	30.000
VDIB2M201640	20.00	55.00	30.00	16.00	55.00	30.00	26.00	40.000
VDIB2M251630	25.00	55.00	30.00	16.00	55.00	30.00	16.00	30.000
VDIB2M302040	30.00	70.00	35.00	20.00	66.00	38.00	22.00	40.000
VDIB2M302060	30.00	70.00	35.00	20.00	66.00	38.00	42.00	60.000
VDIB2M402544	40.00	85.00	42.50	25.00	80.50	48.00	22.00	44.000
VDIB2M503255	50.00	100.00	50.00	32.00	95.00	60.00	30.00	55.000
VDIB2M603260	60.00	125.00	62.50	32.00	105.00	62.50	30.00	60.000


■ VDIフォームB3・右勝手ショート反転

型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB3M161224	16.00	42.00	23.00	12.00	42.00	22.00	13.00	24.000
VDIB3M161234	16.00	42.00	23.00	12.00	42.00	22.00	23.00	34.000
VDIB3M201630	20.00	55.00	30.00	16.00	55.00	30.00	16.00	30.000
VDIB3M201640	20.00	55.00	30.00	16.00	55.00	30.00	26.00	40.000
VDIB3M251630	25.00	55.00	30.00	16.00	55.00	30.00	16.00	30.000
VDIB3M302040	30.00	70.00	35.00	20.00	73.00	38.00	22.00	40.000
VDIB3M302060	30.00	70.00	35.00	20.00	73.00	38.00	42.00	60.000
VDIB3M402544	40.00	85.00	42.50	25.00	90.50	48.00	22.00	44.000
VDIB3M503255	50.00	100.00	50.00	32.00	110.00	60.00	30.00	55.000
VDIB3M603260	60.00	125.00	62.50	32.00	125.00	62.50	30.00	60.000

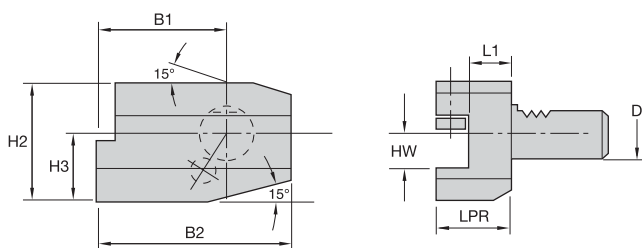

■ VDIフォームB4・左勝手ショート反転

型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB4M161224	16.00	42.00	23.00	12.00	42.00	22.00	13.00	24.000
VDIB4M161234	16.00	42.00	23.00	12.00	42.00	22.00	23.00	34.000
VDIB4M201630	20.00	55.00	30.00	16.00	55.00	30.00	16.00	30.000
VDIB4M201640	20.00	55.00	30.00	16.00	55.00	30.00	26.00	40.000
VDIB4M251630	25.00	55.00	30.00	16.00	55.00	30.00	16.00	30.000
VDIB4M302040	30.00	70.00	35.00	20.00	73.00	38.00	22.00	40.000
VDIB4M302060	30.00	70.00	35.00	20.00	73.00	38.00	42.00	60.000
VDIB4M402544	40.00	85.00	42.50	25.00	90.50	48.00	22.00	44.000
VDIB4M503255	50.00	100.00	50.00	32.00	110.00	60.00	30.00	55.000
VDIB4M603260	60.00	125.00	62.50	32.00	125.00	62.50	30.00	60.000



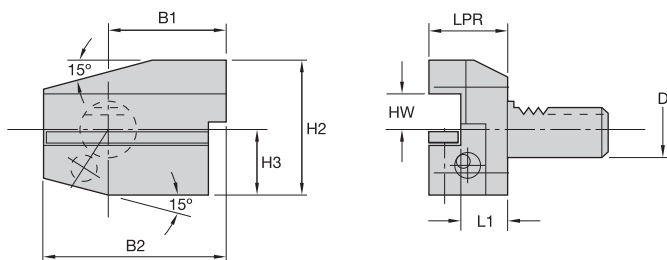
■ VDIフォームB5・右勝手ロング

型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB5M201630	20.00	75.00	50.00	16.00	55.00	30.00	16.00	30.00
VDIB5M201640	20.00	75.00	50.00	16.00	55.00	30.00	26.00	40.00
VDIB5M302040	30.00	100.00	65.00	20.00	66.00	38.00	22.00	40.00
VDIB5M402044	40.00	118.00	75.50	20.00	80.50	48.00	22.00	44.00
VDIB5M402544	40.00	118.00	75.50	25.00	80.50	48.00	22.00	44.00
VDIB5M503255	50.00	130.00	80.00	32.00	95.00	60.00	30.00	55.00
VDIB5M603260	60.00	145.00	82.50	32.00	105.00	62.50	30.00	60.00



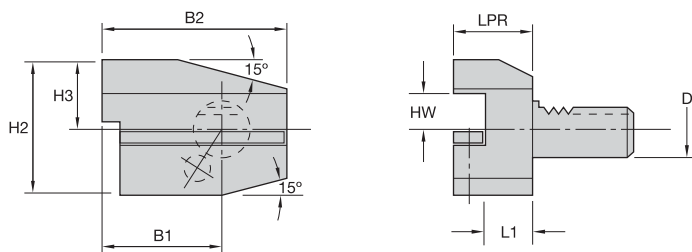
■ VDIフォームB6・左勝手ロング

型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB6M201630	20.00	75.00	50.00	16.00	55.00	30.00	16.00	30.00
VDIB6M201640	20.00	75.00	50.00	16.00	55.00	30.00	26.00	40.00
VDIB6M302040	30.00	100.00	65.00	20.00	66.00	38.00	22.00	40.00
VDIB6M402044	40.00	118.00	75.50	20.00	80.50	48.00	22.00	44.00
VDIB6M402544	40.00	118.00	75.50	25.00	80.50	48.00	22.00	44.00
VDIB6M503255	50.00	130.00	80.00	32.00	95.00	60.00	30.00	55.00
VDIB6M603260	60.00	145.00	82.50	32.00	105.00	62.50	30.00	60.00



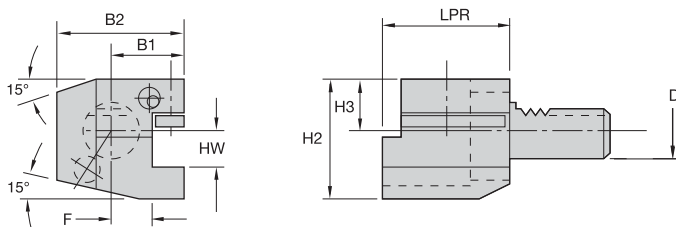
■ VDIフォームB7・右勝手ロング反転

型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB7M201630	20.00	75.00	50.00	16.00	55.00	30.00	16.00	30.00
VDIB7M201640	20.00	75.00	50.00	16.00	55.00	30.00	26.00	40.00
VDIB7M302040	30.00	100.00	65.00	20.00	73.00	38.00	22.00	40.00
VDIB7M402044	40.00	118.00	75.50	20.00	80.50	48.00	22.00	44.00
VDIB7M402544	40.00	118.00	75.50	25.00	80.50	48.00	22.00	44.00
VDIB7M503255	50.00	130.00	80.00	32.00	110.00	60.00	30.00	55.00
VDIB7M603260	60.00	145.00	82.50	32.00	125.00	62.50	30.00	60.00



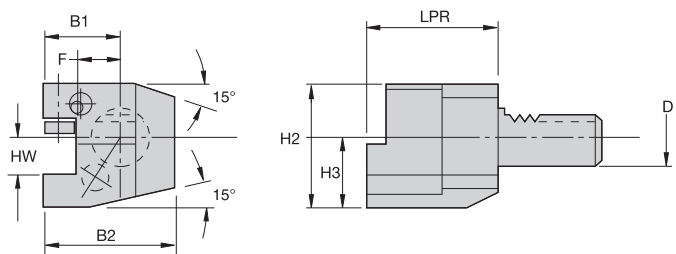
■ VDIフォームB8・左勝手ロング反転

型番	D	B2	B1	HW	H2	H3	L1	LPR
VDIB8M201630	20.00	75.00	50.00	16.00	55.00	30.00	16.00	30.00
VDIB8M201640	20.00	75.00	50.00	16.00	55.00	30.00	26.00	40.00
VDIB8M302040	30.00	100.00	65.00	20.00	73.00	38.00	22.00	40.00
VDIB8M402044	40.00	118.00	75.50	20.00	80.50	48.00	22.00	44.00
VDIB8M402544	40.00	118.00	75.50	25.00	80.50	48.00	22.00	44.00
VDIB8M503255	50.00	130.00	80.00	32.00	110.00	60.00	30.00	55.00
VDIB8M603260	60.00	145.00	82.50	32.00	125.00	62.50	30.00	60.00



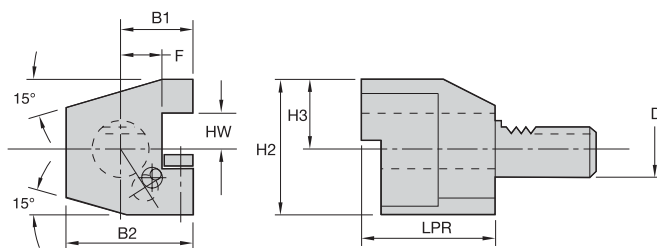
■ VDIフォームC1・スクエア右勝手

型番	D	B2	B1	F	HW	H2	H3	LPR
VDIC1M201650	20.00	65.00	40.00	26.00	16.00	55.00	30.00	50.00
VDIC1M201655	20.00	52.00	27.00	13.00	16.00	55.00	30.00	55.00
VDIC1M302070	30.00	70.00	36.00	17.00	20.00	70.00	38.00	70.00
VDIC1M402585	40.00	85.00	42.50	21.00	25.00	80.50	48.00	85.00
VDIC1M5032100	50.00	100.00	50.00	26.00	32.00	95.00	60.00	100.00
VDIC1M6032125	60.00	125.00	62.50	33.00	32.00	105.00	62.50	125.00



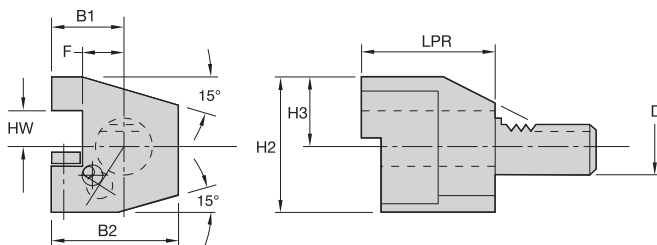
■ VDIフォームC2・スクエア左勝手

型番	D	B2	B1	F	HW	H2	H3	LPR
VDIC2M201650	20.00	65.00	40.00	26.00	16.00	55.00	30.00	50.00
VDIC2M201655	20.00	65.00	40.00	26.00	16.00	55.00	30.00	55.00
VDIC2M302070	30.00	76.00	41.00	23.00	20.00	66.00	38.00	70.00
VDIC2M402585	40.00	90.00	47.50	25.50	25.00	80.50	48.00	85.00
VDIC2M5032100	50.00	105.00	55.00	30.50	32.00	95.00	60.00	100.00
VDIC2M6032125	60.00	125.00	62.50	33.00	32.00	105.00	62.50	125.00



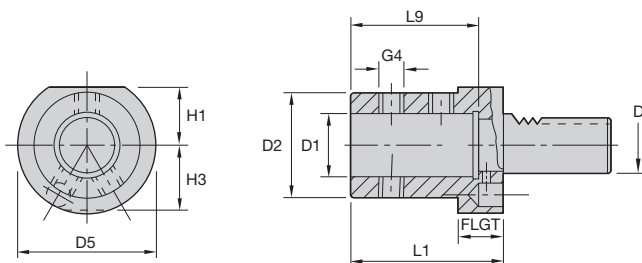
■ VDIフォームC3・スクエア右勝手反転

型番	D	B2	B1	F	HW	H2	H3	LPR
VDIC3M201650	20.00	65.00	40.00	26.00	16.00	55.00	30.00	50.00
VDIC3M201655	20.00	52.00	27.00	13.00	16.00	55.00	30.00	55.00
VDIC3M302070	30.00	70.00	35.00	17.00	20.00	73.00	38.00	70.00
VDIC3M402585	40.00	85.00	42.50	21.00	25.00	90.50	48.00	85.00
VDIC3M5032100	50.00	100.00	50.00	26.00	32.00	110.00	60.00	100.00
VDIC3M6032125	60.00	125.00	62.50	33.00	32.00	125.00	62.50	125.00



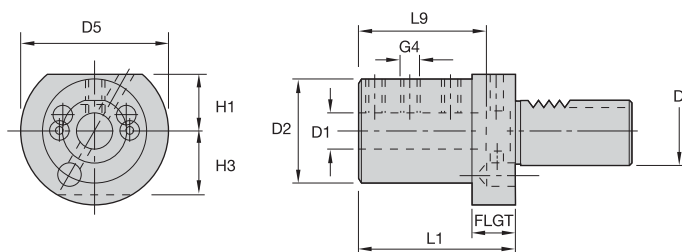
■ VDIフォームC4・スクエア左勝手反転

型番	D	B2	B1	F	HW	H2	H3	LPR
VDIC4M201650	20.00	65.00	40.00	26.00	16.00	55.00	30.00	50.00
VDIC4M201655	20.00	65.00	40.00	26.00	16.00	55.00	30.00	55.00
VDIC4M302070	30.00	76.00	41.00	23.00	20.00	73.00	38.00	70.00
VDIC4M402585	40.00	90.00	47.50	25.50	25.00	90.50	48.00	85.00
VDIC4M5032100	50.00	105.00	55.00	30.50	32.00	110.00	60.00	100.00
VDIC4M6032125	60.00	125.00	62.50	33.00	32.00	125.00	62.50	125.00



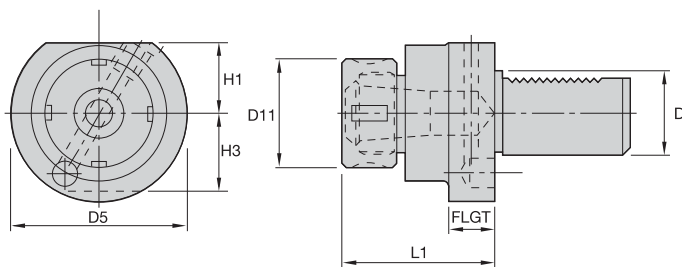
■ VDIフォームE1・ボーリングバー内部クーラント

型番	D	D1	D2	G4	D5	H1	H3	L1	L9	FLGT
VDIE1M2020	20.00	20.00	40.00	M10 X 1.0	50.00	25.00	23.00	67.00	54.00	18.00
VDIE1M2025	20.00	25.00	45.00	M12 X 1.0	50.00	25.00	23.00	71.00	59.00	18.00
VDIE1M3020	30.00	20.00	40.00	M10 X 1.0	68.00	28.00	30.00	67.00	54.00	22.00
VDIE1M3025	30.00	25.00	45.00	M12 X 1.0	68.00	28.00	30.00	71.00	59.00	22.00
VDIE1M3032	30.00	32.00	52.00	M12 X 1.0	68.00	28.00	30.00	75.00	63.00	22.00
VDIE1M3040	30.00	40.00	60.00	M16 X 1.0	68.00	28.00	30.00	85.00	75.00	22.00
VDIE1M4020	40.00	20.00	40.00	M10 X 1.0	83.00	32.50	41.50	67.00	55.00	22.00
VDIE1M4025	40.00	25.00	45.00	M12 X 1.0	83.00	32.50	41.50	75.00	59.00	22.00
VDIE1M4032	40.00	32.00	52.00	M12 X 1.0	83.00	32.50	41.50	75.00	63.00	22.00
VDIE1M4040	40.00	40.00	65.00	M16 X 1.0	83.00	32.50	41.50	90.00	73.00	22.00
VDIE1M5020	50.00	20.00	40.00	M10 X 1.0	98.00	35.00	49.00	67.00	54.00	30.00
VDIE1M5025	50.00	25.00	45.00	M12 X 1.0	98.00	35.00	49.00	80.00	59.00	30.00
VDIE1M5032	50.00	32.00	52.00	M12 X 1.0	98.00	35.00	49.00	80.00	63.00	30.00
VDIE1M5040	50.00	40.00	65.00	M16 X 1.0	98.00	35.00	49.00	90.00	75.00	30.00
VDIE1M5050	50.00	50.00	70.00	M16 X 1.0	98.00	35.00	49.00	100.00	83.00	30.00
VDIE1M6020	60.00	20.00	40.00	M10 X 1.0	123.00	42.50	61.50	66.00	54.00	30.00
VDIE1M6025	60.00	25.00	45.00	M12 X 1.0	123.00	42.50	61.50	71.00	59.00	30.00
VDIE1M6032	60.00	32.00	52.00	M12 X 1.0	123.00	42.50	61.50	75.00	63.00	30.00
VDIE1M6040	60.00	40.00	60.00	M16 X 1.0	123.00	42.50	61.50	85.00	73.00	30.00
VDIE1M6050	60.00	50.00	70.00	M16 X 1.0	123.00	42.50	61.50	95.00	83.00	30.00



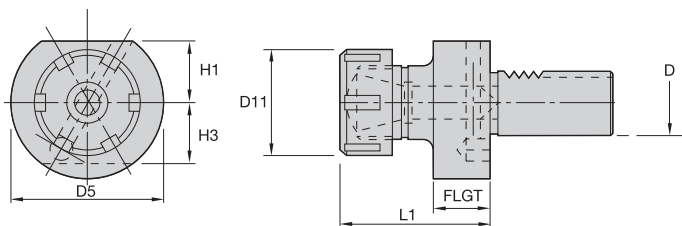
■ VDIフォームE2・ボーリングバーデュアルクーラント

型番	D	D1	D2	G4	D5	H1	H3	L1	L9	FLGT
VDIE2M2010	20.00	10.00	40.00	M6	50.00	25.00	23.00	50.00	41.00	18.00
VDIE2M2012	20.00	12.00	40.00	M8	50.00	25.00	23.00	50.00	41.00	18.00
VDIE2M2016	20.00	16.00	40.00	M8	50.00	25.00	23.00	50.00	41.00	18.00
VDIE2M2020	20.00	20.00	50.00	M8	50.00	25.00	23.00	50.00	41.00	18.00
VDIE2M2025	20.00	25.00	50.00	M8	50.00	25.00	23.00	60.00	51.00	18.00
VDIE2M208	20.00	8.00	40.00	M6	50.00	25.00	23.00	50.00	41.00	18.00
VDIE2M3010	30.00	10.00	55.00	M6	68.00	28.00	30.00	60.00	52.00	22.00
VDIE2M3012	30.00	12.00	55.00	M8	68.00	28.00	30.00	60.00	52.00	22.00
VDIE2M3016	30.00	16.00	55.00	M8	68.00	28.00	30.00	60.00	52.00	22.00
VDIE2M3020	30.00	20.00	55.00	M8	68.00	28.00	30.00	60.00	52.00	22.00
VDIE2M3025	30.00	25.00	55.00	M8	68.00	28.00	30.00	60.00	52.00	22.00
VDIE2M3032	30.00	32.00	68.00	M8	50.00	28.00	30.00	75.00	62.00	—
VDIE2M308	30.00	8.00	55.00	M6	68.00	28.00	30.00	60.00	52.00	22.00
VDIE2M4010	40.00	10.00	55.00	M8	83.00	32.50	41.50	75.00	62.00	22.00
VDIE2M4012	40.00	12.00	55.00	M8	83.00	32.50	41.50	75.00	62.00	22.00
VDIE2M4016	40.00	16.00	55.00	M10	83.00	32.50	41.50	75.00	62.00	22.00
VDIE2M4020	40.00	20.00	55.00	M10	83.00	32.50	41.50	75.00	62.00	22.00
VDIE2M4025	40.00	25.00	55.00	M10	83.00	32.50	41.50	75.00	62.00	22.00
VDIE2M4032	40.00	32.00	83.00	M10	83.00	32.50	41.50	75.00	62.00	22.00
VDIE2M4040	40.00	40.00	83.00	M10	83.00	32.50	41.50	90.00	77.00	22.00
VDIE2M408	40.00	8.00	55.00	M8	83.00	32.50	41.50	75.00	62.00	22.00
VDIE2M5010	50.00	10.00	55.00	M6	98.00	35.00	49.00	75.00	61.00	30.00
VDIE2M5012	50.00	12.00	55.00	M8	98.00	35.00	49.00	75.00	61.00	30.00
VDIE2M5016	50.00	16.00	68.00	M10	98.00	35.00	49.00	90.00	78.00	30.00
VDIE2M5020	50.00	20.00	68.00	M12	98.00	35.00	49.00	90.00	78.00	30.00
VDIE2M5025	50.00	25.00	68.00	M12	98.00	35.00	49.00	90.00	78.00	30.00
VDIE2M5032	50.00	32.00	68.00	M12	98.00	35.00	49.00	90.00	78.00	30.00
VDIE2M5040	50.00	40.00	98.00	M12	98.00	35.00	49.00	90.00	78.00	—
VDIE2M5050	50.00	50.00	98.00	M12	98.00	35.00	49.00	100.00	86.00	—
VDIE2M508	50.00	8.00	55.00	M6	98.00	35.00	49.00	80.00	61.00	30.00
VDIE2M6010	60.00	10.00	68.00	M8	123.00	42.50	61.50	90.00	76.00	30.00
VDIE2M6012	60.00	12.00	68.00	M8	123.00	42.50	61.50	90.00	76.00	30.00
VDIE2M6016	60.00	16.00	68.00	M10	123.00	42.50	61.50	90.00	76.00	30.00
VDIE2M6020	60.00	20.00	68.00	M12	123.00	42.50	61.50	90.00	76.00	30.00
VDIE2M6025	60.00	25.00	68.00	M12	123.00	42.50	61.50	90.00	76.00	30.00
VDIE2M6032	60.00	32.00	68.00	M12	123.00	42.50	61.50	90.00	76.00	30.00
VDIE2M6040	60.00	40.00	98.00	M12	123.00	42.50	61.50	90.00	76.00	30.00
VDIE2M6050	60.00	50.00	98.00	M12	123.00	42.50	61.50	100.00	86.00	30.00



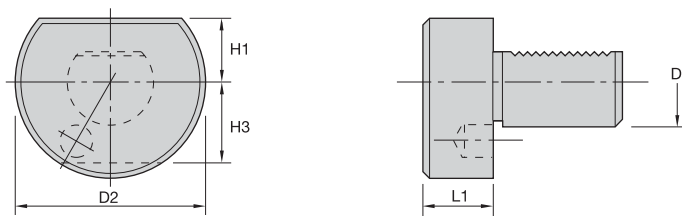
■ VDIフォームE3・コレットチャック・DIN 6388

型番	D	D5	D11	H1	H3	FLGT	L1
VDIE3M2016	20.00	50.00	43.00	25.00	23.00	18.00	57.00
VDIE3M2020	20.00	50.00	50.00	25.00	23.00	18.00	62.00
VDIE3M3025	30.00	68.00	60.00	28.00	30.00	22.00	75.00
VDIE3M4025	40.00	83.00	60.00	32.50	41.50	22.00	75.00
VDIE3M4032	40.00	83.00	72.00	32.50	41.50	22.00	90.00
VDIE3M5025	50.00	98.00	60.00	35.00	49.00	30.00	75.00
VDIE3M5032	50.00	98.00	72.00	35.00	49.00	30.00	90.00
VDIE3M6032	60.00	123.00	72.00	42.50	61.50	30.00	90.00



■ VDIフォームE4・コレットチャック・ER

型番	D	D5	D11	H1	H3	FLGT	L1
VDIE4M1616	16.00	40.00	32.00	18.00	20.00	13.00	36.00
VDIE4M2016	20.00	50.00	32.00	25.00	23.00	18.00	42.00
VDIE4M2025	20.00	68.00	42.00	25.00	23.00	18.00	50.00
VDIE4M3025	30.00	68.00	42.00	28.00	30.00	22.00	57.00
VDIE4M3032	30.00	68.00	50.00	28.00	30.00	22.00	62.00
VDIE4M3040	30.00	83.00	63.00	28.00	30.00	22.00	70.00
VDIE4M4025	40.00	83.00	42.00	32.50	41.50	22.00	57.00
VDIE4M4032	40.00	83.00	50.00	32.50	41.50	22.00	62.00
VDIE4M4040	40.00	83.00	63.00	32.50	41.50	22.00	75.00
VDIE4M5040	50.00	98.00	63.00	35.00	49.00	30.00	75.00
VDIE4M6040	60.00	123.00	63.00	42.50	61.50	30.00	75.00



■ VDIフォームZ2・スチールプラグ

型番	D	D2	L1	H1	H3
VDIZ2M20	20.00	50.00	16.00	23.00	23.00
VDIZ2M30	30.00	68.00	16.00	28.00	30.00
VDIZ2M40	40.00	83.00	20.00	32.50	41.50
VDIZ2M50	50.00	98.00	20.00	35.00	49.00
VDIZ2M60	60.00	123.00	20.00	42.50	61.50

